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CAT C10, C12 Main
Cylinder Head Bolts.
(bolts 1 through bolt 26
in a numerical
sequence) step 1 =
160 Nm, 120 lb.ft. step
2 = repeat step 1. step
3 = + 90 degrees. step
4 = loosen all. step 5 =
160 \pm 10 Nm, 120 \pm 7
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lb.ft. step 6 = repeat
step 5. step 7 = + 90
degrees \pm 5 degrees.

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